



PRODUCT DATA SHEET

1104MB

PVC Medium Body Cement

DESCRIPTION

1104MB is a solvent cement designed specifically for use in joining all types of PVC (Poly Vinyl Chloride) pipe and fittings with interference fit through 6" diameter (Sch.40) and 4" diameter (Sch. 80). It is a fast setting, high strength PVC Cement. 1104MB can be used without primer where local codes permit. 1104MB meets 'LOW-VOC' requirements, as outlined by SCAQMD 1168/316A and can be claimed for LEED Green Building Rating System.

APPLICATION

1104MB is formulated for use on piping systems for potable water, DWV (drain, waste, vent), electrical conduit, irrigation and sewer / drain applications.

1104MB is manufactured to the high standard of ASTM D 2564 to ensure a quality product. A sample is kept from each batch to verify the quality of Arrow cements. This product is manufactured in the U.S.A.

Follow the directions on can label. Additional information is available upon request. Skill and knowledge on the part of the user is required to make a good quality joint.

SAFETY PRECAUTIONS

HIGHLY FLAMMABLE. Do not use or store near heat, sparks or flame. Use only in well ventilated area. Keep container closed when not in use. Avoid prolonged breathing of vapor. Avoid contact with skin and eyes. In case of skin or eye contact, flush repeatedly with water. Get medical attention if irritation persists. If swallowed, drink water, do NOT induce vomiting and call a physician. Keep out of reach of children.

TECHNICAL DATA

<u>PRODUCT</u>	<u>BODY</u>	<u>COLOR</u>	<u>DENSITY</u>	<u>SET TIME</u>
1104MB	Medium	Clear, Gray or White	7.6 lb/gal	Fast

SPECIFICATIONS: ASTM D 2564, SCAQMD 1168/316A
HYDROSTATIC PRESSURE TEST: 400 psi min. (73° F, 2 hour cure)

VOC PER SCAQMD 1168/316A: 470 g/L

SHELF LIFE: 3 year minimum

LISTINGS: NSF (National Sanitation Foundation) 
U.P. Code (Uniform Plumbing Code)